

Technical Leaflet

Special Repair Lacquer Kö 336 - 340

Uses:

- ◆ For spraying onto the surface without lacquer formation. Also to be used for surfaces that have been treated with silicone polishes beforehand. The product excels by its very good adhesion to nearly any surface (wood, plastic, metal, etc.).
- ◆ A mobile spray system for after-lacquer work 'within the area'. Especially to be used for the after-sales service – operation on the spot.

Properties:

- ◆ Transparent combination-lacquer based on nitrocellulose.
- ◆ Depending on the coating's thickness dust-dry in minutes.
- ◆ Good integration and flowing properties with excellent hardness and resistance.
- ◆ Prevents formation of an orange-peel effect.
- ◆ Not Soft-PVC-resistant.

Processing Advice:

- ◆ Shake can well before use. When banging of the ball agitators is audible – shake at least for another 20 seconds. 'Gloss' does not contain any ball agitators.
- ◆ Process at room temperature – do not spray on cold surfaces.
- ◆ Prior to application sand area slightly with Wire Wool 000, fine Kö 413 respectively Scotch Brite Kö 609 grain 1500. Afterwards remove grinding residues carefully.
- ◆ Several (2-3) coatings – not too wet sprayed – are of advantage.
- ◆ Make a test spray on an inconspicuous area to check lacquer compatibility.

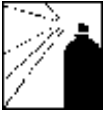
Professional Hints from the Training Centre:

- ◆ The more sensitive the surface, the larger the spray distance should be. Afterwards always wipe with Wire Wool 000 Kö 413 if minor gloss grade deviations have to be adjusted. Finally remove grinding residues carefully.
- ◆ **Do not** treat 'closed-porous' surfaces with Wire Wool. Equalize spray rings by overspraying with Moisture and Bloom Remover normal Kö 318 (e.g. cherrywood surfaces). Choosing the right gloss grade is decisive for a good result.

Important:

- ◆ The larger the spray-distance, the 'finer' the lacquer application (less gloss).
The closer the spray-distance, the 'wetter' the lacquer application (more gloss) – drying period is been extended.
- ◆ Just mist slightly over a 'filled' repair in order to avoid development of edge marks of the filler.
- ◆ A 'touched-up' repair turns lighter by overspraying – this effect disappears after flash-off period of the applied solvent.
- ◆ **Take care of clean spray nozzle.**
Lacquer residues may cause a sticky and blocked spray nozzle. It can be cleaned by putting it on a Moisture and Bloom Remover can and 'sprayed clean'.

Available: König Spray 150 ml / 400 ml
5 gloss grades: dead matt, matt, silk matt, silk gloss, gloss



Tests:

◆ **Drying Period**

According to the ground underneath and the amount sprayed, at room temperature, dust dry after approx. 10 minutes.

◆ **To be used on the following grounds**

Good respectively very good adhesion to nearly any surface. No adhesion to PP and PE.

◆ **Recoatable with other König-Lacquers**

To be recoated with any product of the König range.

◆ **Richness**

The contents of a 400 ml can lasts for approx. 2 sqms (single treatment).

◆ **Light Resistance**

Good.

Safety Advice:

- ◆ Extremely flammable.
- ◆ Pressurized container.
- ◆ Protect from sunlight and do not expose to temperatures exceeding 50°C.
- ◆ Do not pierce or burn, even after use.
- ◆ Do not spray on a naked flame or any incandescent material.
- ◆ Keep away from sources of ignition. – No smoking.
- ◆ Keep out of the reach from children.

Information on Safe Use:

- ◆ Without adequate ventilation formation of explosive mixtures may be possible.
- ◆ Do not spray into eyes.
- ◆ Do not breathe vapour.
- ◆ This product is subject to the Dangerous Substances Regulations of Germany.
- ◆ For further information please refer to our Material Safety Data Sheet.

Disposal Information:

- ◆ Dispose of König Spray cans only when completely emptied according to the official rules. Please see our Material Safety Data Sheet or ask your local waste industry office.
- ◆ Heinrich König & Co. takes care of the disposal of König Spray cans provided they are returned 'carriage paid' to the address stated below.

This information is given to the best of our knowledge, is supposed to and can only give advice without guarantee. If applicable in isolated cases procedure specifications have to be adjusted to special requirements.

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