

Technical Data Sheet

Lecol PVAC

Water-based Dispersion PVAC Adhesive.

Product Description:

General:

Lecol PVAC glue is a water-based dispersion glue which guarantees a durable adhesion.

Properties:

Lecol PVAC glue is a quick polyvinylacetate based glue and has a high shear strength. Lecol PVAC glue corresponds to the requirements of DIN 68602 class B3.

Technical data:

Viscosity:	approx. 15.000 mPas (Brookfield RVT Sp 6, 10 rpm)
Thinner:	Ready for use. (can be mixed with water). The tools can be cleaned with water, dried glue with acetone.
Consumption:	approx. 120 - 200 gr/m ²
Packaging:	box containing 20 bottles, 500 gr/bottle.
Open time:	approx. 5 -7 minutes. The glue must dry for at least 12 hours.
Storage:	Do not use at a temperature below +10°C, Do not store below +5°C, Protect from frost. Shelf life approx 6 months.

Application:

Especially suitable for glueing laminate and floor elements.

The glue should be applied at room temperature (20 °C) to the groove from end to end. Press the panels together firmly to ensure a tight fit. Use a wooden block to prevent damage to the tongue.

The open time of Lecol PVAC glue is approx 5-7 minutes, depending on the temperature.

The average drying time of the glue is about 30 minutes. Excess glue should be removed immediately with a towel, before it dries.

Open containers should be resealed immediately and stored correctly

Important:

Keep away from children.

Special Remarks:

This technical datasheet supercedes all previous datasheets for this product.

Issue: 10.04

This technical data sheet has been based on many years of experience and research. Nevertheless we cannot be held responsible for the manufactured work according to this recommendation, as eventual result is stipulated factors which fall outside our appraisal. We recommend you in any case carrying out own tests to examine if this product is suitable for the work you manufacture.